

**Amendment**

**U.S. Patent Application No. 10/678,636**

**Amendments to the Specification**

**Please replace the paragraph at page 19, lines 26-33, with the following replacement paragraph:**

With reference to Figure 6, a horizontal christmas tree 50 is positioned on the cellar deck 44 beneath the rig floor 46. A tubing hanger 60 has been installed within the body of the horizontal christmas tree 50. A completion string 62 is hung from the tubing hanger 60 and is provided with a downhole safety valve 64. The horizontal christmas tree 50 has a body 52 including a shoulder 54 against a correspondingly shaped shoulder ~~[[62]]~~ 61 of the tubing hanger 60 rests when the tubing hanger 60 has been landed in the body 52 of the horizontal christmas tree 50. The horizontal christmas tree 50 may also be provided with a helix (not shown) to orientate the tubing hanger 60 within the horizontal christmas tree 50.